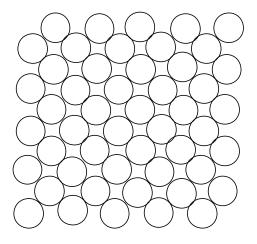
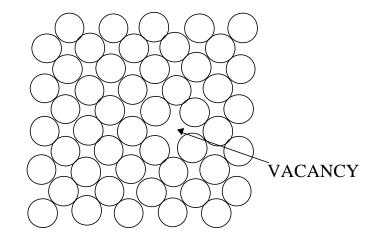
"DEFECTS" (Disruption of perfect order)







Number of vacancies depends on temperature:

 $N_v = N \exp(-Q_v / kT)$

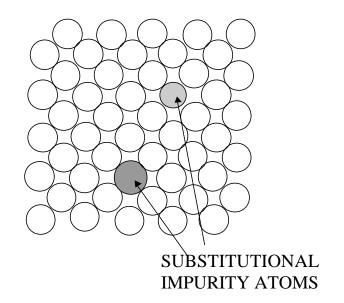
 Q_v = energy required to form a vacancy

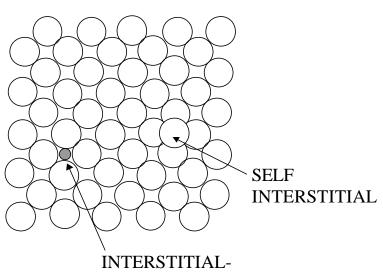
T = absolute temperature (Kelvin)

 $k = Boltzmann's constant = 1.38X10^{-23} J/(atom K)$

Near melting temp there is about 1 vacancy per 10,000 sites

IMPURITIES





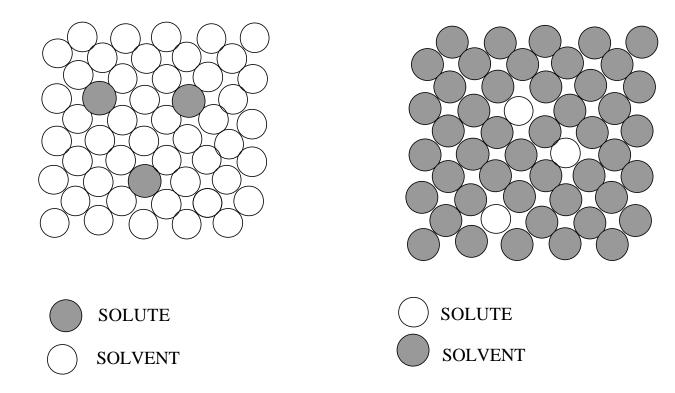
IMPURITY ATOM

IMPURITIES (intentional or not) -never 100% pure

- Alloys

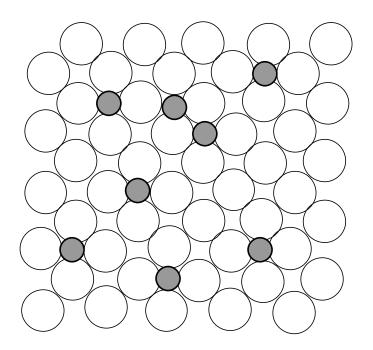
-substitutional or interstitial

SUBSTITIONAL SOLUBILITY OF IMPURITIES



DEGREE OF <u>SUBSTITIONAL</u> SOLUBILITY:

- 1) atom size: no more than 15% difference in radii, otherwise new phase will form.
- 2) Crystal structure both should be the same structure
- 3) Electornegativity more "+" one and more "-" other will form intermetallic compound
- 4) Valences all else equal, solute of higher valance will disolve easier.



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Carbon (0.071 nm radius)

Iron, (0.124 nm radius)

