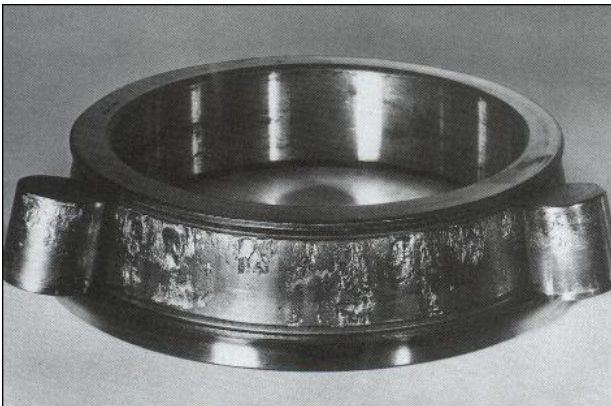


ROLLER BEARING FAILURES



GEAR TOOTH FAILURES

