

Fatigue in Fasteners in tension joint,
 - NOT analyzing the clamped parts. - why not?

External Force

$$P_m = \frac{1}{2} (P_{max} + P_{min})$$

$$P_a = \frac{1}{2} (P_{max} - P_{min})$$

If $P < 0$, then set $P = 0$ - explain why
 reminds $F_b = CP + F_i$

$$F_{b-min} = CP_{min} + F_i$$

$$F_{b-max} = CP_{max} + F_i$$

$$F_{ba} = \frac{1}{2} (F_{b-max} - F_{b-min})$$

$$= \frac{1}{2} (CP_{max} + F_i - (CP_{min} + F_i)) C$$

$$F_{ba} = \frac{1}{2} (P_{max} - P_{min}) C$$

$$F_{ba} = C P_a$$

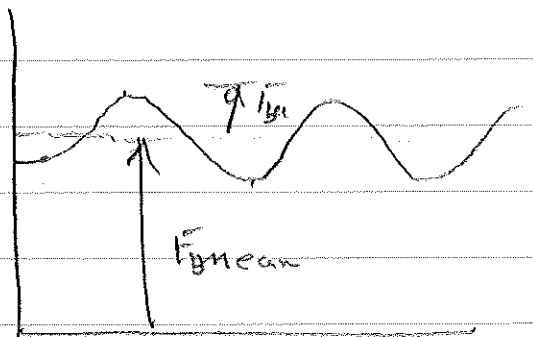
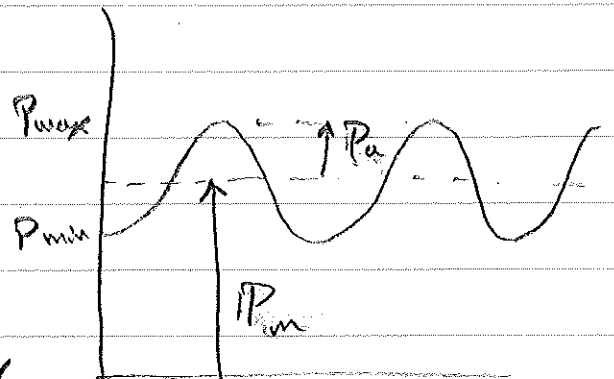
$$F_{bm} = \frac{1}{2} (F_{b-max} + F_{b-min})$$

$$= \frac{1}{2} (CP_{max} + F_i + CP_{min} + F_i)$$

$$= F_i + \frac{1}{2} (P_{max} + P_{min}) C$$

$$= F_i + P_m C$$

$$F_{bm} = F_i + CP_m$$



Stresses in bolt (fastener):

$$\text{mean: } \sigma_{b-m} = \frac{F_{b-m}}{A_t} = \frac{C P_m}{A_t} + \frac{F_c}{A_t}$$

$$\text{amplitude: } \sigma_{b-a} = \frac{F_{b-a}}{A_t} = \frac{C P_{amp}}{A_t}$$

Stress concentration at threads & head fillet are ~ 2 . Therefore, local yielding will occur during installation (if tightened to 50% of proof or higher).

Goodman:

$$\frac{K_f \sigma_{b-a}}{S_e} + \frac{\sigma_{b-m}}{S_{UT}} = 1$$

(If design life is $< 10^6$ cycles, replace S_e with appropriate S_{fail})

NOTE Table 8-17 gives values for modified endurance limit of fasteners (S_e).

It includes stress concentration!

S_e in Table 8-17 also assumes 50% reliability and room temperature

$$\text{Table 8-17 } S_e = S_e' k_a k_b k_c k_d k_e k_f \frac{1}{K_f}$$

where $k_d = 1$ (room temp) and
 $k_e = 1$ (50% reliability)

Since K_f is included w/ S_e of
the threaded fastener, it should
NOT be included w/ Goodman.

Goodman (if using S_e from Table 8-17):

$$\frac{\sigma_{b-a}}{S_e} + \frac{\sigma_{b-m}}{S_{UT}} = 1$$
$$= \frac{C P_{amp}}{A_t S_e} + \frac{C P_m + F_i}{A_t S_{UT}} = 1$$

FOS: Factor of safety is generally NOT applied
to preload (F_i) - only to the applied load (P)

$$= \frac{n C P_{amp}}{A_t S_e} + \frac{n C P_m + F_i}{A_t S_{UT}} = 1$$

FOS for bolt fatigue:

$$n = \frac{S_{UT} A_t - F_i}{C \left\{ P_{amp} \frac{S_{UT}}{S_e} + P_{mean} \right\}}$$

Shigley considers $P_{min} = 0$
and lets nomenclature $P = P_{max}$

$$\text{Therefore } P_{amp} = P_{mean} = \frac{1}{2} P$$

Using this, FOS for bolt fatigue
is:

$$n = \frac{2 S_e (S_{UT} A_t - F_i)}{C P (S_{UT} + S_e)} \quad (\text{eq 8.45})$$

Again, S_e is from Table 8-17 which
incorporates stress concentration, and
also assumes room temp & 50% reliability.

Example. What is the appropriate value for
 S_e in eq 8.45 for a $5/16$ " grade 5
fastener with 99% reliability?

Table 8-17: $S_e = 18.6 \text{ ksi}$ (w/ 50% reliab.)
reliability factor $k_e = 1$ (for 50%)
 $k_e = 0.814$ (for 99% rel.)

$$(S_e)_{99\%} = 0.814 (S_e)_{50\%} = 0.814 (18.6 \text{ ksi})$$

for eq 8.45: $S_e = 15.1 \text{ ksi}$